Rev Description Date Notes Initial Release 1. Leak Tested To 5x10E-10 standard cc/se of He. 2. Dimensions Symmetrical About Centerlines. .76 .68 Flange, 4.50 CF Non-Rotatable .51 with Thru Holes. 2x Feedthrough, 15D-3CX Stainless Steel 4x R.44 ် စ စ စ .44 1.75 ် စ စ စ Section A-A 1.86 **UNCONTROLLED WEB DRAWING** 



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|    | Material                   | T |  |  |  |  |  |
|----|----------------------------|---|--|--|--|--|--|
|    | See Individual Components  |   |  |  |  |  |  |
|    | Tolerances,                |   |  |  |  |  |  |
|    | unless otherwise specified |   |  |  |  |  |  |
| ١, | V   000                    |   |  |  |  |  |  |

| unless otherwise specified |                          |  |  |  |  |  |  |  |
|----------------------------|--------------------------|--|--|--|--|--|--|--|
| .X $\pm$ . 030             |                          |  |  |  |  |  |  |  |
| $.XX \pm .010$             | Angles $\pm~0.5^{\circ}$ |  |  |  |  |  |  |  |
| .XXX ± .005                | Finish 63Ra              |  |  |  |  |  |  |  |

| ts  | I itle           |                      | 1   | 5D-3CX2-450 |     |      |
|-----|------------------|----------------------|-----|-------------|-----|------|
| d   | Drawn by<br>Date | Farrell<br>3/16/2017 | No. | 100512      |     | Rev. |
| a a | Approved         |                      |     |             | She | et   |